

**General:**

This replacement is part of a series of WI so it is assumed that the following instructions have

- Phenom unpacked

**Hazard Warnings:**

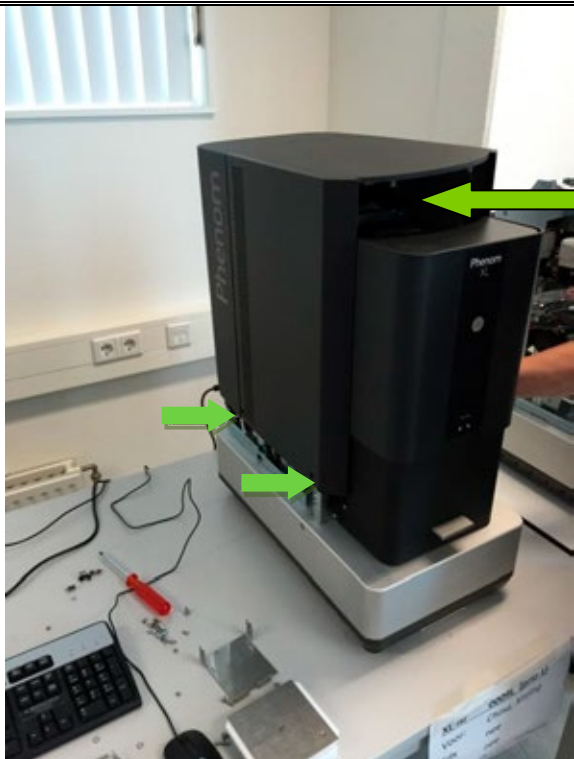
The following hazard(s) are associated with these operations:

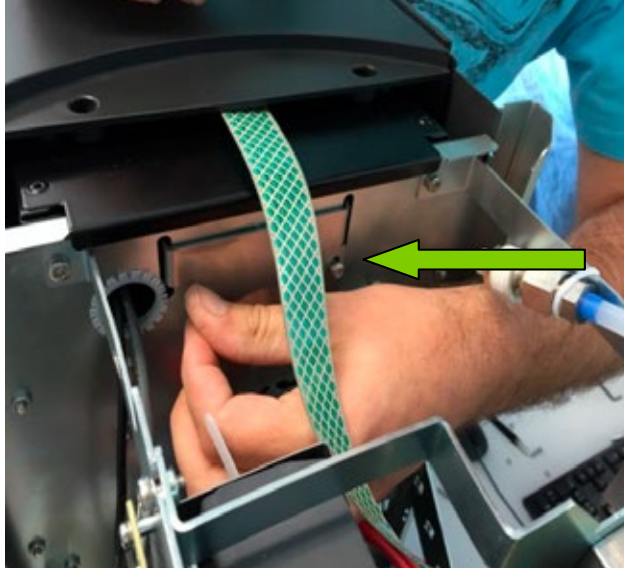

- **Do not power up the system before removing the Transport Brackets**  
**This will result in serious damage to the system!**



**Tools:**



- Standard Tools


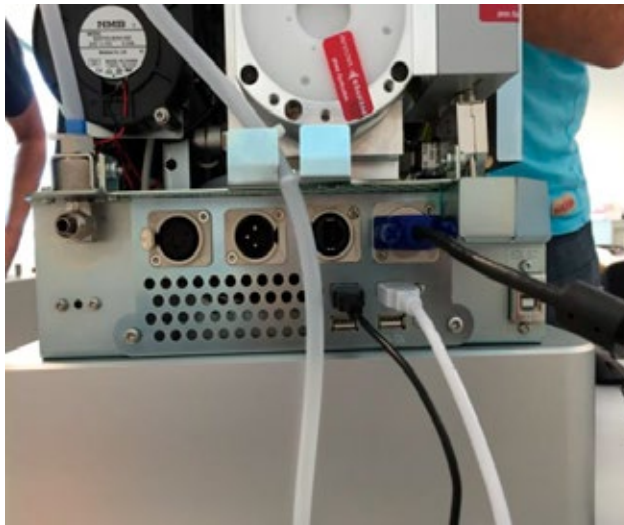
**Steps:**

Step	Image:	Discription:
1		<ul style="list-style-type: none"> <li>• Remove the 4 cover screws</li> <li>• Gently slide the cover upwards and remove</li> </ul>

Step	Image:	Discription:
2		<ul style="list-style-type: none"><li>• Remove the two screws retaining the bracket</li></ul>
3		<ul style="list-style-type: none"><li>• Pull out and remove the transport bracket</li></ul>

Step	Image:	Discription:
6		<ul style="list-style-type: none"> <li>• Pull out the handle the bottom side will rotate</li> </ul>
7		<ul style="list-style-type: none"> <li>• Pull out the handle the bottom side will rotate</li> <li>• remove the transport bracket</li> </ul>

Step	Image:	Discription:
8		<ul style="list-style-type: none"><li>• Remove the Outer protective seal</li><li>• Be sure not to remove the inner vacuum seal</li></ul>
9		<ul style="list-style-type: none"><li>• During removal be carefull not to scratch any surfaces</li><li>• Store the seal in a clean enviroment</li></ul>

Step	Image:	Discription:
10		
11		<ul style="list-style-type: none"> <li>• Close the door</li> <li>• Replace the cover and screws</li> <li>• After making all connections Power the instrument up</li> </ul>

