

**General:**

This replacement is part of a series of WI so it is assumed that the following instructions have

- Phenom unpacked

**Hazard Warnings:**

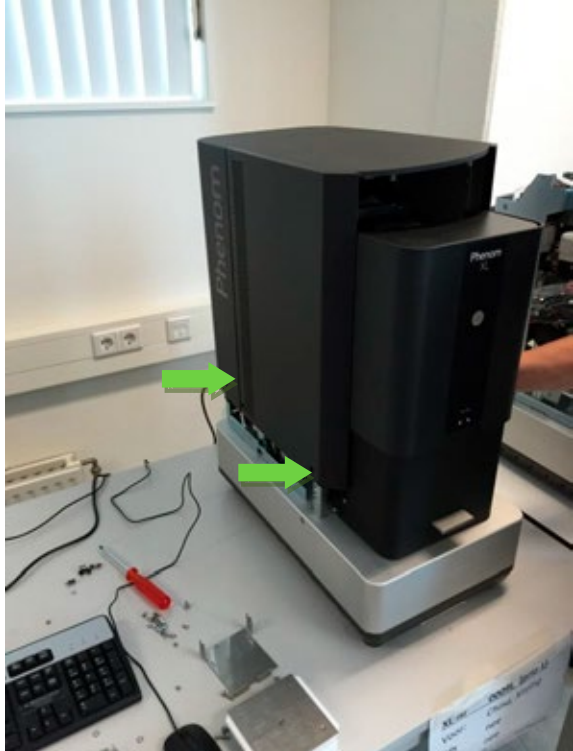
The following hazard(s) are associated with these operations:




- In order to place the Transport Bracket the system should be set to shutdown.
- Once you see the message “it is now safe to turn off your system” **please wait another 15 minutes in order to allow the system time to vent!**
- We are currently working on including venting in the shutdown sequence and this will be available soon (via a new software release)

**Tools:**



- Torx 20



**Steps:**

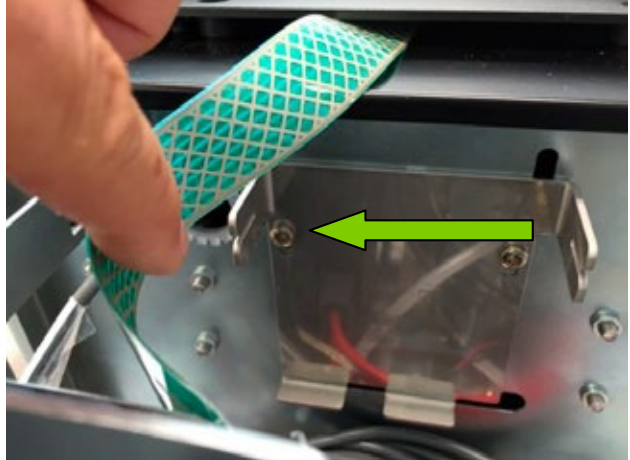

Step	Image:	Discription:
1		<ul style="list-style-type: none"> <li>• Remove the 4 cover screws</li> <li>• Gently slide the cover upwards and remove</li> </ul>

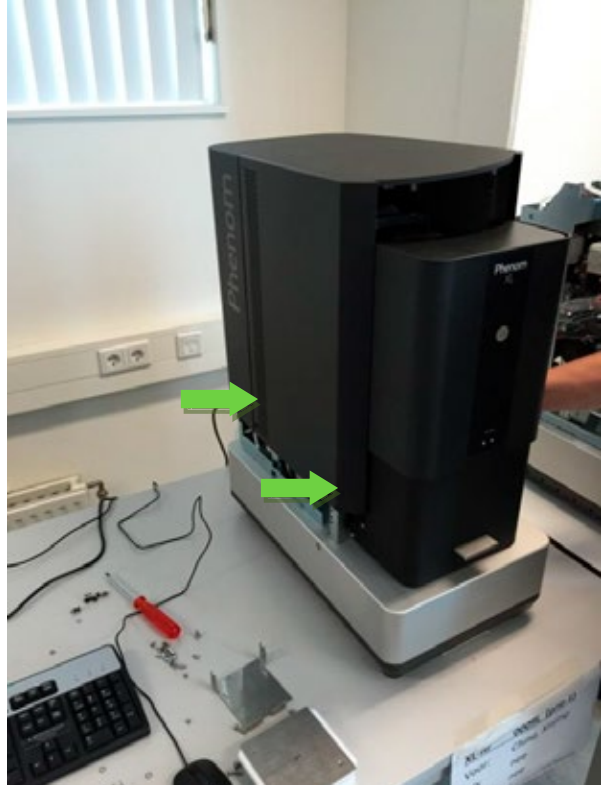

Step	Image:	Discription:
2		<ul style="list-style-type: none"> <li>• Open the door</li> </ul>
3		<ul style="list-style-type: none"> <li>• Place the Outer protective seal</li> </ul>
4		<ul style="list-style-type: none"> <li>• See example</li> </ul>



Step	Image:	Discription:
5		<ul style="list-style-type: none"><li>• Place the transport bracket</li><li>• <b>In order to place the Transport Bracket be sure that the system vacuum has been vented!!</b></li></ul>
6		<ul style="list-style-type: none"><li>• Push in to lock the transport bracket</li></ul>

Step	Image:	Discription:
7		<ul style="list-style-type: none"><li>• Release the solenoid lock manually</li></ul>
8		<ul style="list-style-type: none"><li>• Close the Door</li></ul>

Step	Image:	Discription:
9		<ul style="list-style-type: none"> <li>Loosen the 2x M4x6 screws be careful not to drop the contact rings</li> </ul>
10		<ul style="list-style-type: none"> <li>Remove and place the bracket in the reverse orientation and fasten the two screws</li> <li>Be Sure to use only the original screws M4x6 with SI ring</li> </ul>

Step	Image:	Discription:
11		<ul style="list-style-type: none"><li>• Replace the cover</li><li>• Tighten the 4x cover screws</li></ul>
12		<ul style="list-style-type: none"><li>• Pack the system ready for transport</li></ul>